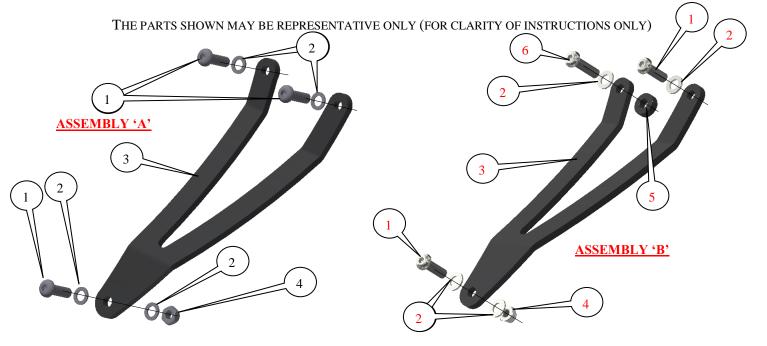


FITTING INSTRUCTIONS FOR EH0071BK EXHAUST HANGER SUZUKI SV650 A 2016-/ SV650 X 2018-



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED BELOW. DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike.



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LEGEND

ITEM 1 = M8 x 25mm LONG BUTTON HEAD BOLTS (x3). ITEM 2 = M8 WASHER (x4). ITEM 3 = EXHAUST HANGER (HB0071) (x1). ITEM 4 = M8 NYLOC NUT (x1). ITEM 5 = SPACER 7mm WIDE (S0191) (x1). ITEM 6 = M8 x 30mm LONG BUTTON HEAD BOLT (x1).

TOOLS REQUIRED

- Set of metric Allen keys to include 5 & 6mm A/F sizes.
 - Socket set to include 12 & 13mm socket & wrench.

Please note that in cases where kits are packed with rubber washers holding the components onto the bolt – *the rubber washers should be thrown away*!



FITTING INSTRUCTIONS

PICTURE 1

- To fit the R&G Exhaust Hanger, the OEM pillion footrest mounting bracket needs to be removed.
- To do this, remove the two mounting bolts at the top of the pillion footrest mounting bracket, as arrowed in picture 1.
- Remove the exhaust mounting nut and bolt (arrowed in picture 1) and then remove the OEM pillion footrest mount from the bike.
- Take the R&G Exhaust Hanger and fit the two M8 x 25mm long button head bolts (item 1) with washers (item 2) through the two top mounts of the exhaust hanger as shown in assembly 'A' {Please note:- on certain models you will have to use the spacer (item 5) and the longer M8 bolt (item 6) though the upper-rearmost mount, as shown in assembly 'B'} and tighten into the threaded bosses on the subframe, as shown in the top picture.
- With the exhaust hanger on the bike, ensure the lower part of the exhaust hanger is on the inside of the exhaust mounting bracket, and fit the remaining M8 x 25mm long button head bolt (item 1) with a washer (item 2)

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through the exhaust bracket and then through the exhaust hanger mounting hole, before fitting the M8 washer (item 2) and M8 nyloc nut (item 4) onto the exposed thread of the bolt and loosely tighten.

- Ensure the exhaust hanger is correctly fitted before tightening all three bolts.
- Please ensure when the motorcycle is being used that no parts are in such a position that they may collide/damage other bike parts (this is particularly important if using after-market cans or exhaust systems).

Please note that it is your responsibility to ensure that no part of the exhaust hanger or exhaust assembly fouls or comes into contact with other parts of the machine. Do not ride the motorcycle until this aspect has been verified and you have compressed the rear suspension (if appropriate to the design of the motorcycle) to test this thoroughly.

GENERAL TORQUE SETTINGS

M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm

Digital copies of these instructions are available to download from www.rg-racing.com

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