



**FITTING INSTRUCTIONS FOR AB0069 ADVENTURE BARS
FOR YAMAHA MT-03 2020-**



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

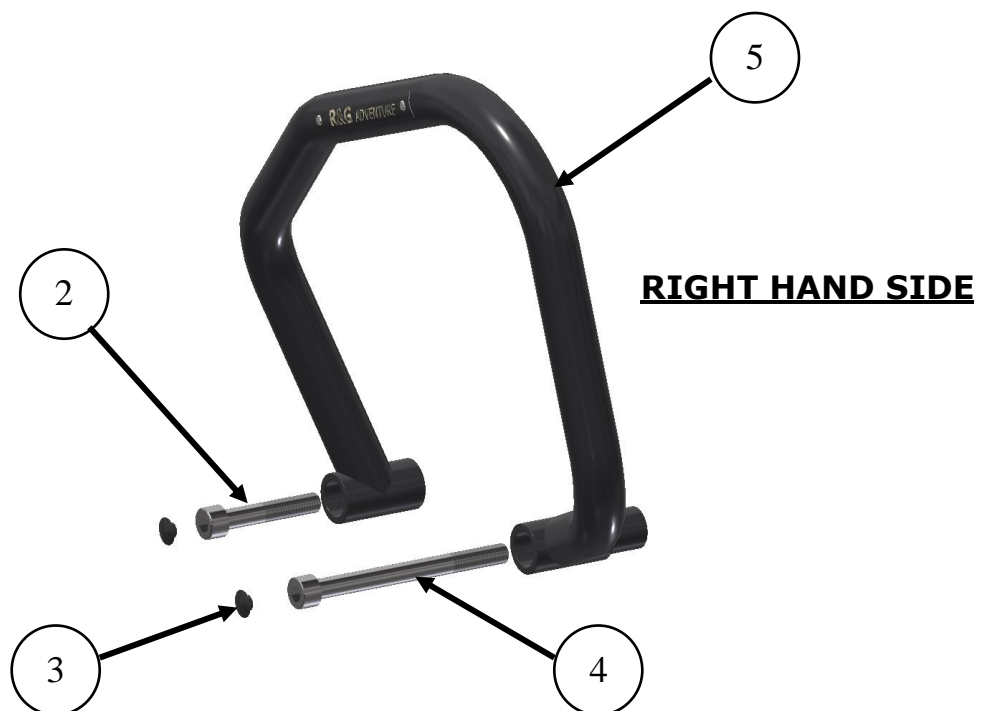
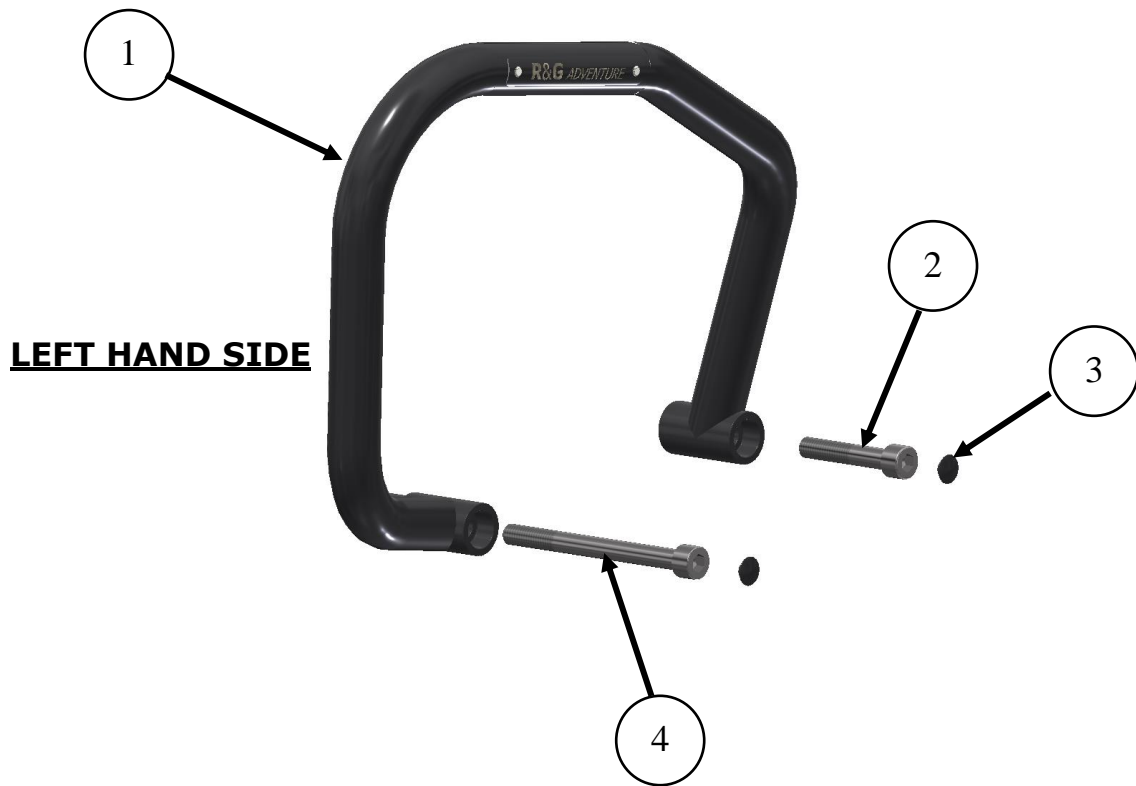
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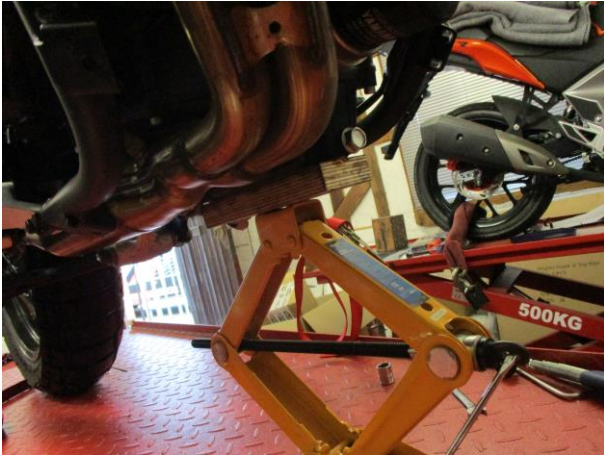
<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of metric Allen keys or socket bits to include 8mm A/F size. • Torque wrench (up-to 40Nm). • Suitable Jack or support mechanism. • Block of wood or plastic. 	<p>M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ADVENTURE BAR LEFT-HAND SIDE (AB0069 LHS ASSEMBLY)	1
ITEM 2	M10x1.25x55mm LONG CAP HEAD BOLTS	2
ITEM 3	M10 FLAT CAPS (NC0010)	4
ITEM 4	M10x1.25x115mm LONG CAP HEAD BOLTS	2
ITEM 5	ADVENTURE BAR RIGHT-HAND SIDE (AB0069 RHS ASSEMBLY)	1



ASSEMBLY DIAGRAMS



PICTURE 1



PICTURE 2



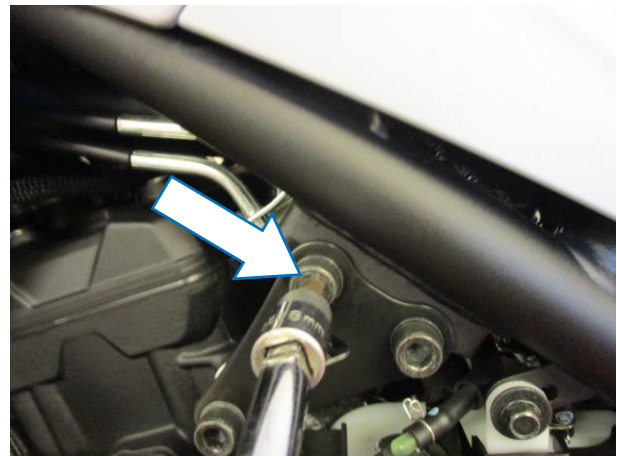
PICTURE 3



PICTURE 4



PICTURE 5



PICTURE 6



FITTING INSTRUCTIONS

- **It is advisable to support the engine with a jack and block of wood/plastic as shown in picture 1 to prevent any engine movement when the original engine bolts are loosened/removed (do not use excessive lifting forces as damage can occur).**

Off side (right side as you sit on the motorcycle)

- Remove the frame tube cover and remove the bolt arrowed in **picture 2**.
- Remove the bolt arrowed in **picture 3**.
- Offer the right-hand side adventure bar (**item 5**) into position as shown in **picture 4**.
- Engage one of the longer bolts (**item 4**) through the front mount and into the engine-mount (do not fully tighten at this stage).
- Engage one of the shorter bolts (**item 2**) through the rear mount and into the engine-mount (do not fully tighten at this stage).
- Tighten both bolts ensuring no parts of the adventure bars contact any motorcycle parts.
- Fit the bolt covers (**item 3**) into the bolt heads.

Near side (left side as you sit on the motorcycle)

- Remove the frame tube cover and remove the bolt arrowed in **picture 5**.
- Remove the bolt arrowed in **picture 6**.
- Offer the right-hand side adventure bar (**item 1**) into position as shown in the **top picture**.
- Engage one of the longer bolts (**item 4**) through the front mount and into the engine-mount (do not fully tighten at this stage).
- Engage one of the shorter bolts (**item 2**) through the rear mount and into the engine-mount (do not fully tighten at this stage).
- Tighten both bolts ensuring no parts of the adventure bars contact any motorcycle parts.
- Fit the bolt covers (**item 3**) into the bolt heads.
- **Before riding, please recheck tightness of all bolts, and the operation of the motorcycle at full lock in both directions.**

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