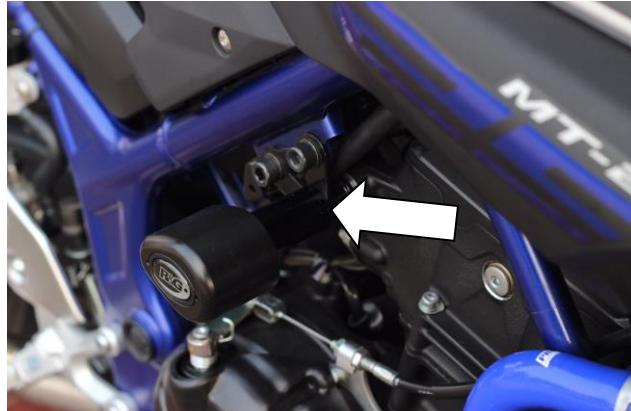




CP0406

**FITTING INSTRUCTIONS FOR CP0406BL/WH NO-CUT AERO CRASH  
PROTECTORS**  
**YAMAHA MT-03 2016/ MT-25 2015-**

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PICTURE 'A'



PICTURE 'B'



PICTURE 'C'

**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED BELOW.  
DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.**

Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike

Please note that in cases where kits are packed with rubber washers holding the components onto the bolt – *the rubber washers should be thrown away!*

THE PARTS SHOWN MAY BE REPRESENTATIVE ONLY (FOR CLARITY OF INSTRUCTIONS ONLY)

Digital copies of these instructions are available to download from [www.rg-racing.com](http://www.rg-racing.com)

**GENERAL TORQUE SETTINGS**

M4 BOLT = 8Nm

M5 BOLT = 12Nm

M6 BOLT = 15Nm

M8 BOLT = 20Nm

M10 BOLT = 40Nm

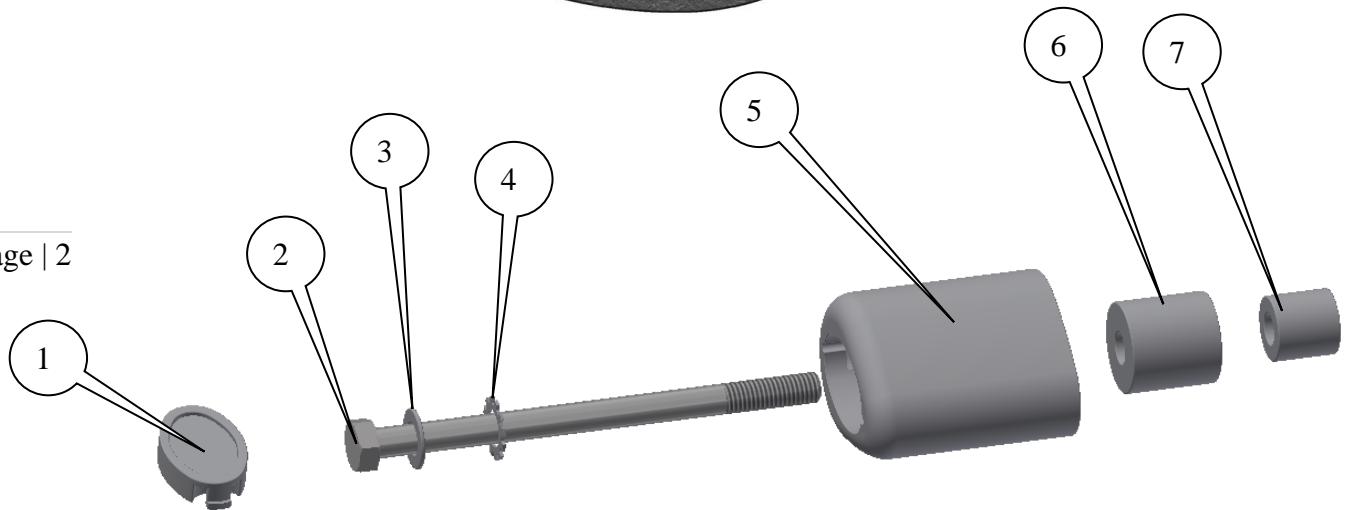
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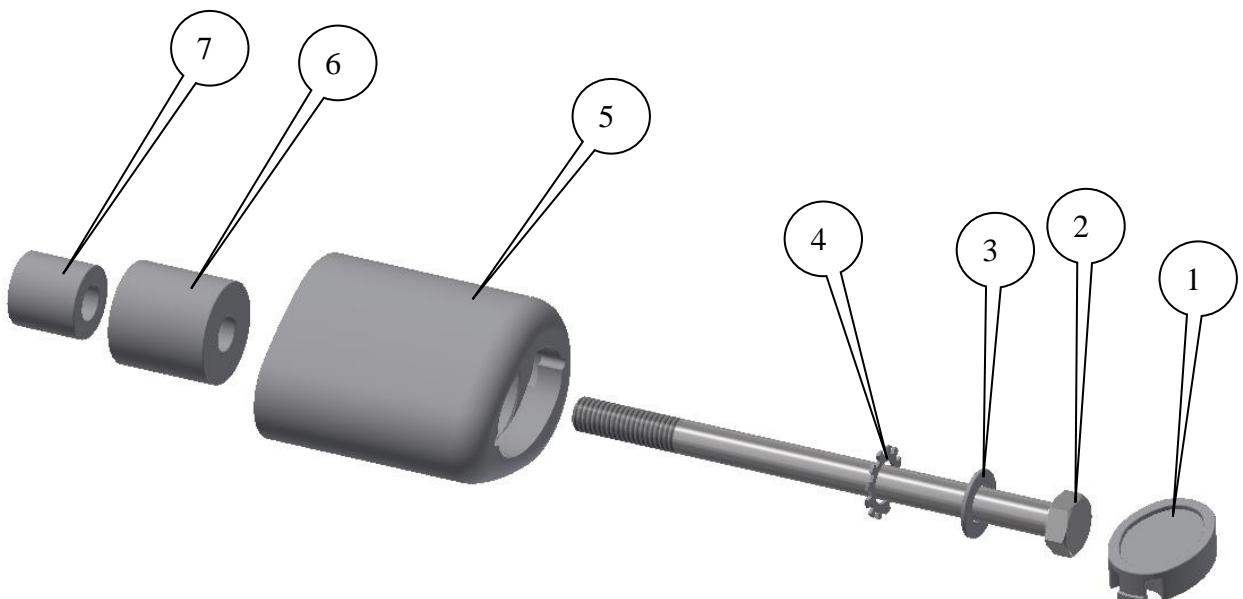
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LEFT HAND SIDE ASSEMBLY



RIGHT HAND SIDE ASSEMBLY

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## TOOLS REQUIRED

- Socket set to include 17mm A/F socket and wrench.
  - Set of Allen keys.
  - Torque wrench (up to 40Nm).

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## LEGEND

ITEM 1 = CRASH PROTECTOR CAPS, L&RHS (BC0002) (x2).  
 ITEM 2 = CRASH PROTECTOR BOLTS, M10x1.25x150mm LONG HEX HEAD BOLTS, L&RHS (x2).  
 ITEM 3 = M10 PLAIN WASHERS, L&RHS (x2).  
 ITEM 4 = LOCKING WASHERS, L&RHS (LW0001) (x2).  
 ITEM 5 = CRASH PROTECTORS, L&RHS (B0061 with CS341, 10mm) (x2).  
 ITEM 6 = CRASH PROTECTOR SPACERS, L&RHS, OUTER (S0831=30mm long) (x2).  
 ITEM 7 = CRASH PROTECTOR SPACERS, L&RHS, INNER (S0830=21mm long) (x2).

## FITTING INSTRUCTIONS

### Near side (left side as you sit on bike)

- Remove the bolt in position arrowed in picture 'A' on page 1.
- Place one of the plain washers (item 3) onto one of the hex headed bolts (item 2) as shown in the left hand side assembly.
- Place one of the locking washers (item 4) over the bolt and against the washer just fitted as shown in the left hand side assembly.
- Place the bolt with both washers through one of the crash protectors (item 5) as shown in the left hand side assembly.
- Place one of the larger spacers (item 6=30mm long) over the exposed end of the bolt and against the crash protector as shown in the left hand side assembly.
- Place one of the smaller spacers (item 7=21mm long) over the exposed end of the bolt and against the larger spacer just fitted as shown in the left hand side assembly.
- Offer this assembly into position as shown in picture 'A' on page 1. Finally tighten the crash protector bolts until you feel some compression from inside the protector using 17mm socket and wrench. **PLEASE NOTE THE CRASH PROTECTOR MUST BE POSITIONED AS IN PICTURE 'C' WITH BIGGER END TOWARD FRONT OF BIKE.** Turn a little more so that you feel the compression increase slightly. Then apply a quarter turn. Do not over tighten as damage can occur to the bike. Do not exceed 40 N/m of torque.
- If not already fitted, fit bubble sticker into recess of crash protector cap (item 1).
- Fit crash protector cap (item 1) into the crash protector.

### Off side (right side as you sit on bike)

- Remove the bolt in position arrowed in picture 'B' on page 1.
- Place the remaining plain washer (item 3) onto the remaining hex headed bolt (item 2) as shown in the right hand side assembly.
- Place the remaining locking washer (item 4) over the bolt and against the washer just fitted as shown in the right hand side assembly.

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- Place the bolt with both washers through the remaining crash protector (item 5) as shown in the right hand side assembly.
- Place the remaining larger spacer (item 6=30mm long) over the exposed end of the bolt and against the crash protector as shown in the right hand side assembly.
- Place the remaining smaller spacer (item 7=21mm long) over the exposed end of the bolt and against the larger spacer just fitted as shown in the right hand side assembly.
- Offer this assembly into position as shown in picture 'B' on page 1. Finally tighten the crash protector bolts until you feel some compression from inside the protector using 17mm socket and wrench. **PLEASE NOTE THE CRASH PROTECTOR MUST BE POSITIONED AS IN PICTURE 'C' WITH BIGGER END TOWARD FRONT OF BIKE.** Turn a little more so that you feel the compression increase slightly. Then apply a quarter turn. Do not over tighten as damage can occur to the bike. Do not exceed 40 N/m of torque.
- If not already fitted, fit bubble sticker into recess of crash protector cap (item 1).
- Fit crash protector cap (item 1) into the crash protector.

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