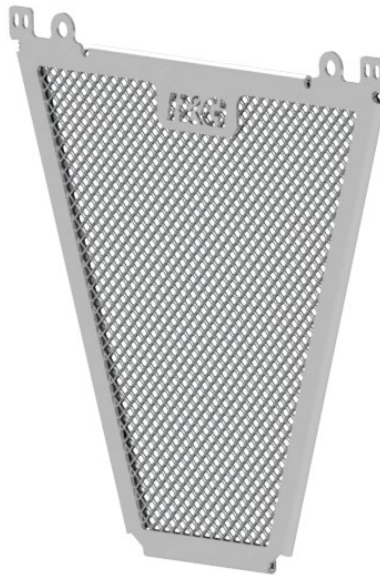




**FITTING INSTRUCTIONS FOR DG0047 DOWNPIPE GRILLE  
FOR YAMAHA MT 125 2020-**



**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF  
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE  
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

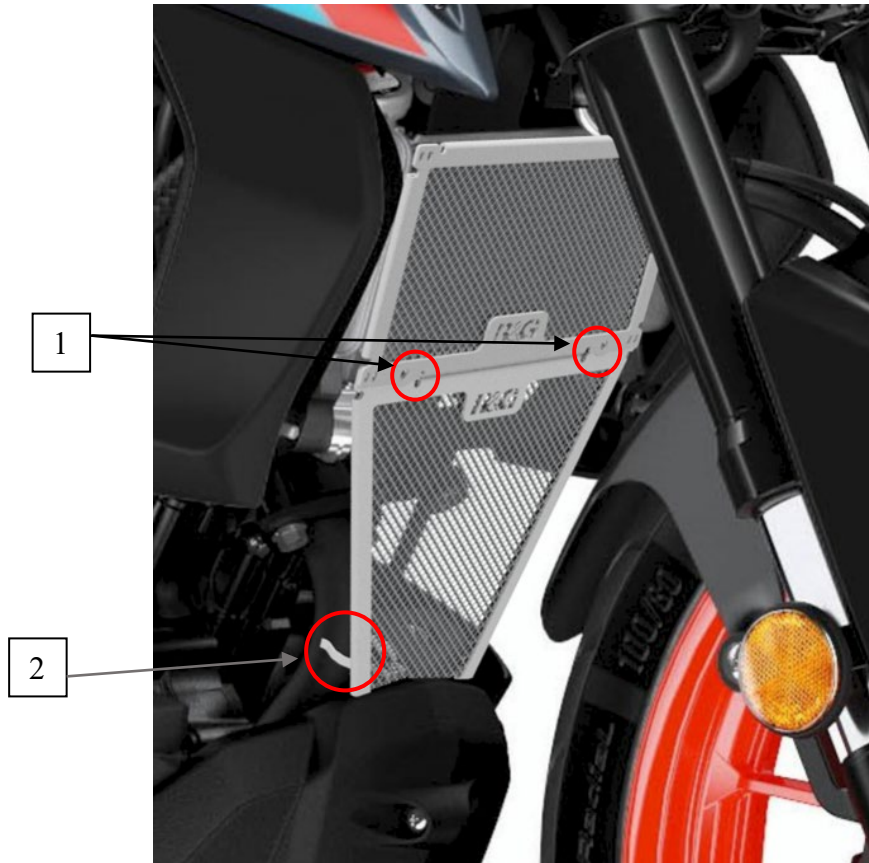
[WWW.RG-RACING.COM](http://WWW.RG-RACING.COM)



<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• 3mm Allen key</li> <li>• 4mm Allen key</li> </ul>	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

### **LEGEND**

<b>ITEM NO.</b>	<b>DESCRIPTION</b>	<b>QTY</b>
ITEM 1	DOWNPIPE GRILLE (DG0047)	1
ITEM 2	M5x10mm BUTTON HEAD BOLTS	2
ITEM 3	2.5mm CABLE TIES	4
ITEM 4	M5 J-CLIP	2

**IMAGE 1**

## **FITTING INSTRUCTIONS**

### **If also using radiator guard:**

- Offer the downpipe grille up to the area between the radiator and belly pan as shown in image 1. The downpipe grille can bolt to the radiator guard using the two holes in position 1 shown in image 1.
- Clip the threaded J clips to the upper mounting holes on the downpipe grille and insert behind the radiator guard. Use the screws provided to secure the 2 parts together.
- Cable-tie the slots on the upper part of the downpipe grille and lower part of the radiator guard to the lower edge of the radiator.
- Finally, clip the pipe clip to the header pipe as position 2 shows in image 1.

### **If using downpipe grille alone:**

- Offer the downpipe grille up to the area between the radiator and belly pan as shown in image 1.
- Use the cable-tie slots on the upper portion of the downpipe grille to secure it to the lower edge of the radiator using the cable-ties provided.
- Clip the pipe clip to the header pipe as position 2 shows in image 1.

ISSUE 1 - 30/06/2021 - (WW)

R&G

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ  
 Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)